

## Combinations DC + Unipolar

### Overview

Power	Applications	Device Type DC	+ Unipolar
Up to 3 kW	For arc critical and partly reactive processes.	GS 10 – GS 30	+ <b>SD 30</b>
Up to 15 kW	For arc critical and partly reactive processes.	GS 60 – GS 150 GX 50 – GX 150	+ <b>SD 150</b>
Up to 30 kW	For arc critical and partly reactive processes.	GSW 150 – GSW 300 HX 150 – HX 350 HXF 150 – HXF 300	+ <b>SD 300</b>
Up to 15 kW	For arc critical and partly reactive processes, where a very low arc energy is important.	GX 50 – GX 150	+ <b>SD 151 with reverse pulse</b>
Up to 35 kW	For arc critical and partly reactive processes, where a very low arc energy is important.	HX 150 – HX 350 HXF 150 – HXF 300	+ <b>SD 301 and SD 351 with reverse pulse</b>
90 up to 140 kW	For large power, e.g. für large area coating, for arc critical and partly reactive processes, where a very low arc energy is important.	HXD 901 – HXD 1401	

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#### Wir beraten Sie gerne!

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